



Mini Satchel

Instructions:

1. Print this file at 100% scale. Cut out the pieces. Cut the leather pieces, make the holes for rivets, punch the holes for seams, make sure everything is prepared for assembly.

Count the holes to make sure the gussets (3) and the body (1) have the same amount and there will be no surprises, the same applies to the pocket and pocket gusset, should you choose to make the gusseted pocket. Surprises may occur due to difference in leather thickness and slight variations in the seam allowances.

2. Sew the pocket (4) on the body (1). You may or may not use the gusset, but use thinner leather, such as 2 oz.


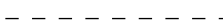
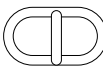





3. Attach the strap keepers (5) and handle (6) to the body (1). Attach the closure straps (2) to the body, installing the buckles with their respective strap keepers.

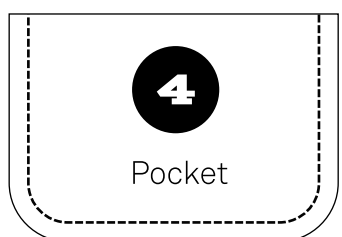
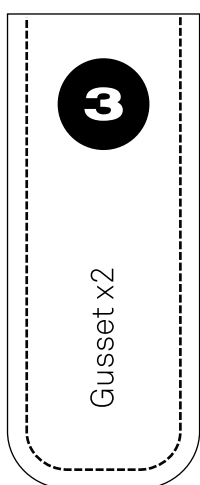
4. Run the closure straps under the handle and through the flap strap keepers. It will be a little tough but you can do it. ;)

5. Sew the gussets (3) to the body (1).

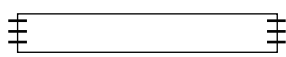
Recommendations:

Use 3 oz leather with firm to medium temper for best results.
Use 3mm to 3.85mm stitching irons.

	Cutting lines		Folding lines		Buckle
	Stitching lines		Edge-edge stitch		Rivet
	Placing lines		Baseball stitch		

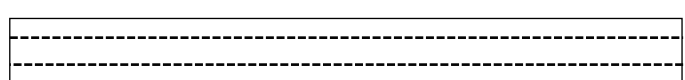


Flap strap keeper x2



Closure strap keeper x2

Depending on the thickness of your leather, you may need to adjust the length of the keeper. Not needed if you are using center bar buckles.



Optional:
Pocket gusset
(use 2 oz leather)



Hardware:
2 x 0.5" buckles
8 x rivets



Depending on the thickness and temper of your leather, you may need to adjust the width of the wrap. The wrap is sewn with baseball stitch and should be snug enough.

