

# DUFFLE3-A

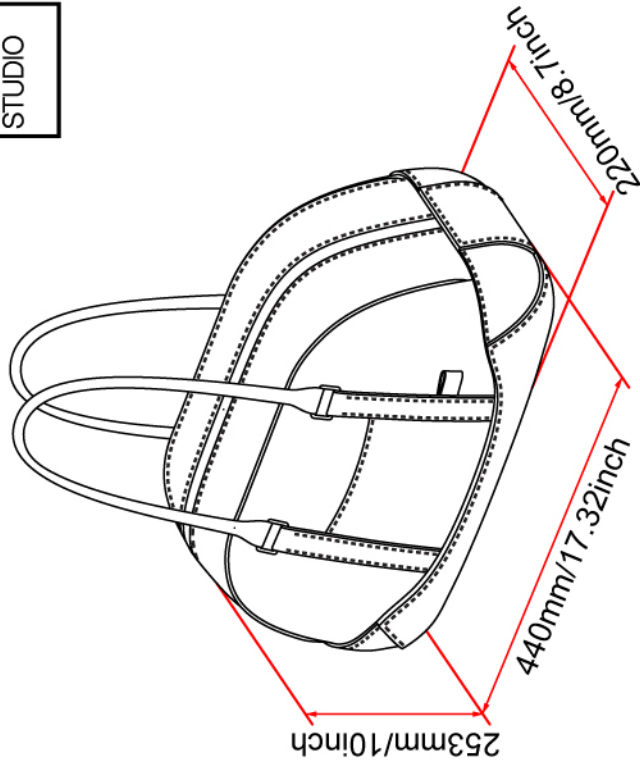
## Hardware lists

- 616mm/24.25inch #5 zipper
- Four 1" Rectangular rings
- Five Bag feet
- Two 620mm/24.4inch Long Cotton Cord

## General Question

- Tutorial: <https://youtu.be/I2gWibG6yGQ>

- The project consists of 18 different pieces (duplicated pieces are not included)
- In page 28th, a completed diagram shows the assembly of all pattern pieces.
- In the lower right corner of each page, you should be able to find a small label, as such a-3 or b-4; please re-arrange all pages as the order showing in page 28th.
- This project will include pattern pieces for the liner. The marked seam allowances is 10mm(3/8inch).
- If you decide not to include liners for this project, please feel free to skip page 14 to 27.
- The overall stitching length is around 6mm.
- To provide difference tension for the structure, the stitching holes are not evenly distributed in the lower portion; In the certain part, you may find the stitching length is slightly larger or smaller than 6mm. No worries. It is designed as the way it is. In this case, I would recommend preparing a punch/stitching chisel with single tooth.



## Material recommendation

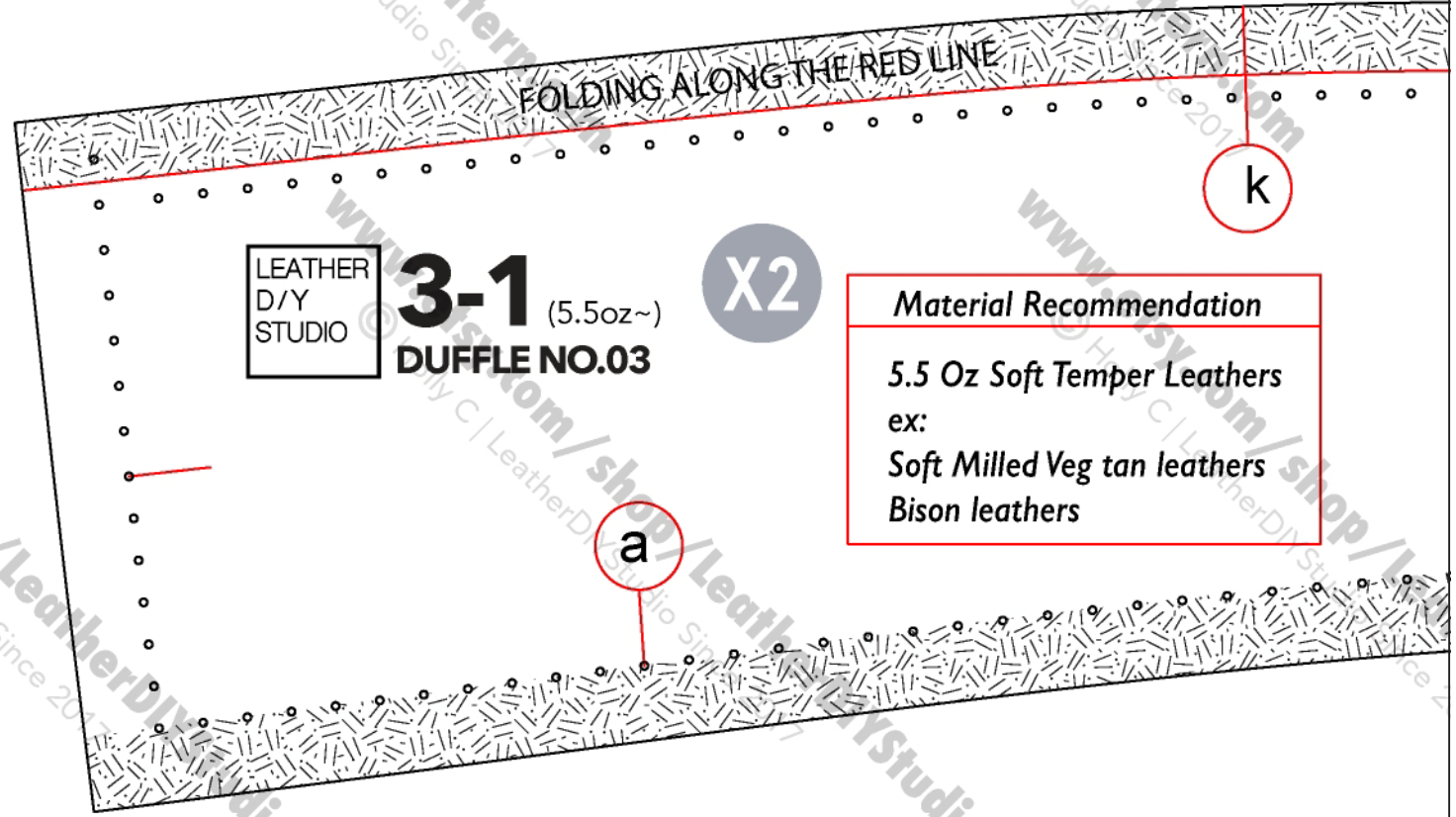
- 5.5oz(around 2.2mm) soft veg tan leather/bison leather/chrome tan leather (Upper portion)
- 5.5-6oz (around 2.2-2.5mm) Firm temper veg tan leather (Lower portion)
- 0.6mm waxed thread
- Waterproof or water resistance fabrics/Canvas/0.3mm suede or pig skin (Liner)

### Why the materials?

- The lower portion of the bag is built with tensile forces. It is curial to choose leathers that have the ability to hold forces without too much deformation; leathers that are soft or weight under 5oz are NOT recommended
- I recommend choosing soft or soft-medium temper leathers for the upper portion of the project. With such materials, you can flip the structure without creasing the leathers.

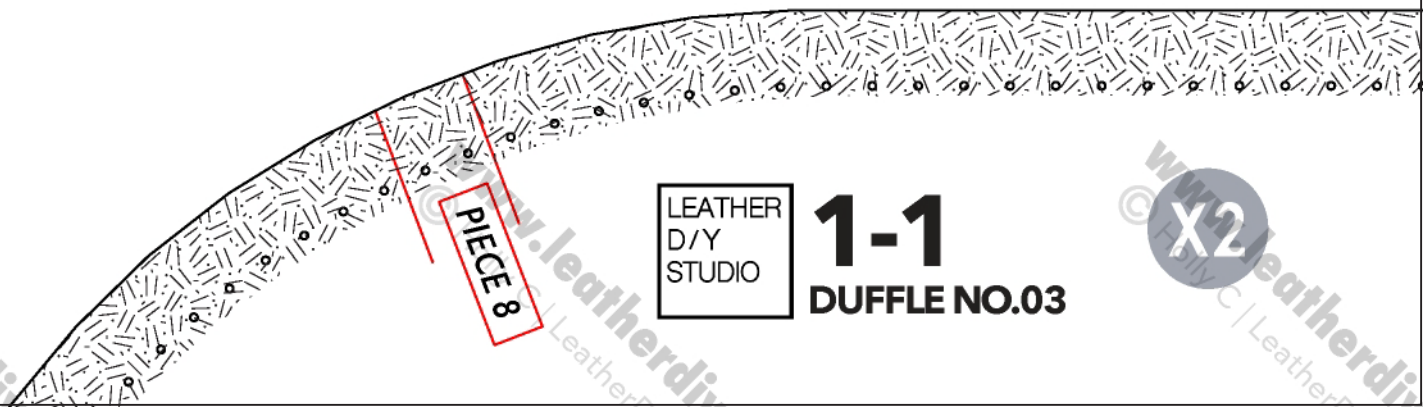
Thank you for supporting the business. Let me know if there are any questions.  
Have fun with the project!

-  GUIDANCE
-  STITCHING HOLES
-  CUTTING LINE
-  STITCHING LINE
-  SKIVING AREA



**Material Recommendation**

5.5 Oz Soft Temper Leathers  
 ex:  
 Soft Milled Veg tan leathers  
 Bison leathers



LEATHER  
D/Y  
STUDIO

# 3-2

## DUFFLE NO.03

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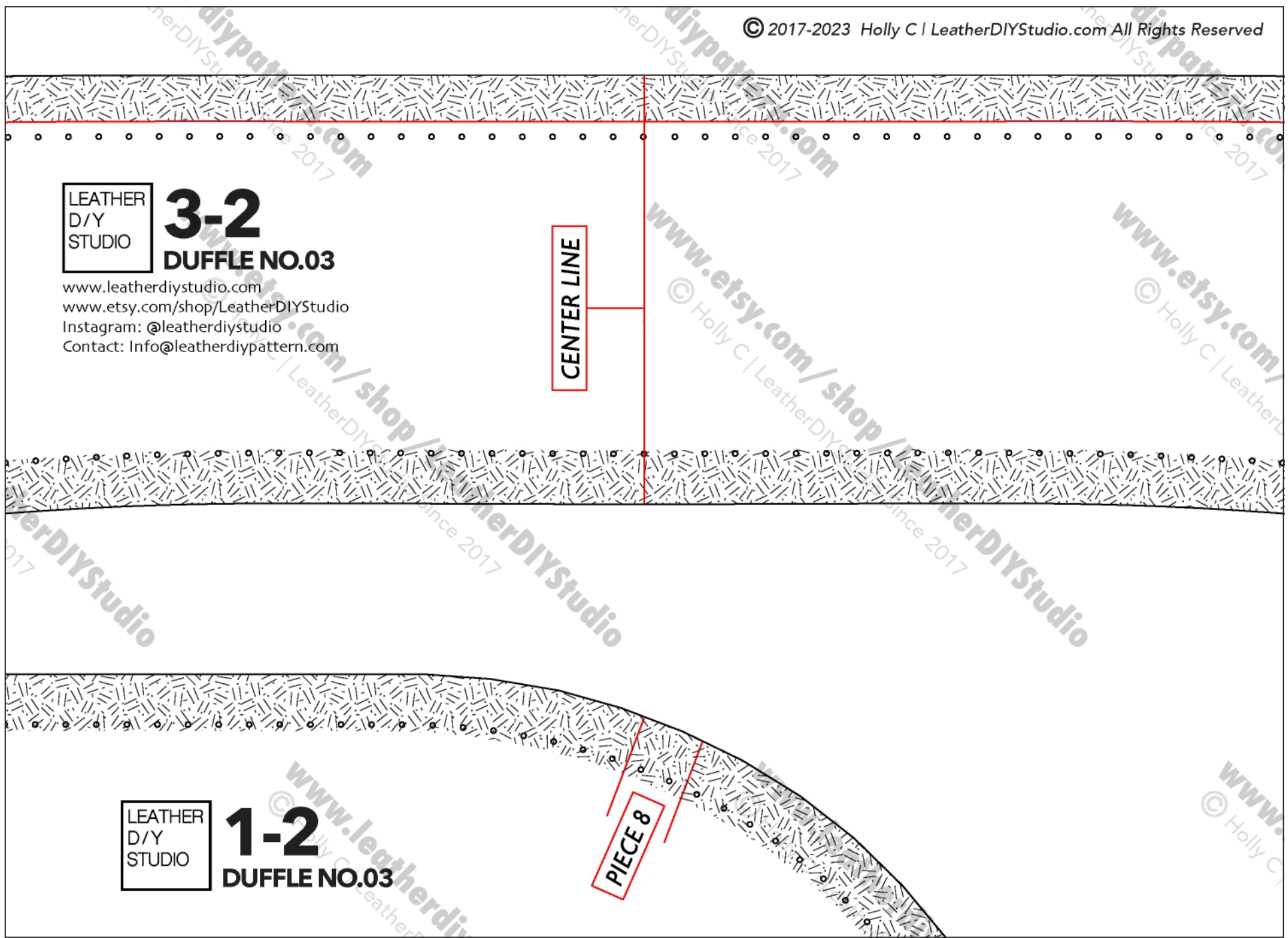
CENTER LINE

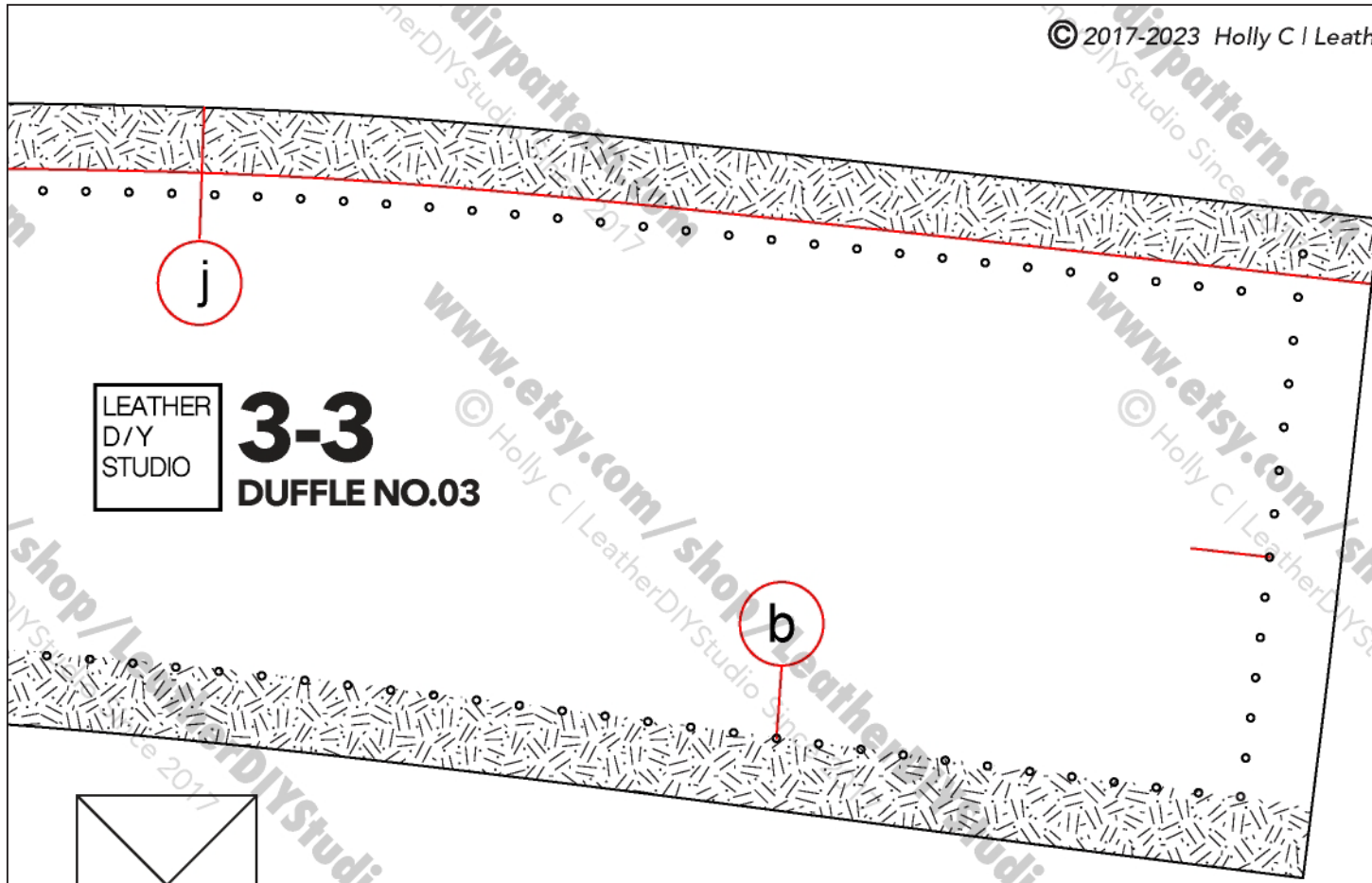
LEATHER  
D/Y  
STUDIO

# 1-2

## DUFFLE NO.03

PIECE 8





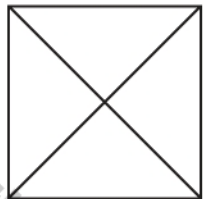
LEATHER  
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# 3-3

DUFFLE NO.03

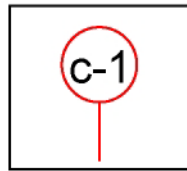


25mm x 25mm



1inch x 1inch

Please use those boxes to check if every thing prints in correct scale



**NOTCHES**



**GUIDENCE**



**STITCHING HOLES**



**CUTTING LINE**



**STITCHING LINE**



**SKIVING AREA**

The pocket is only on one side

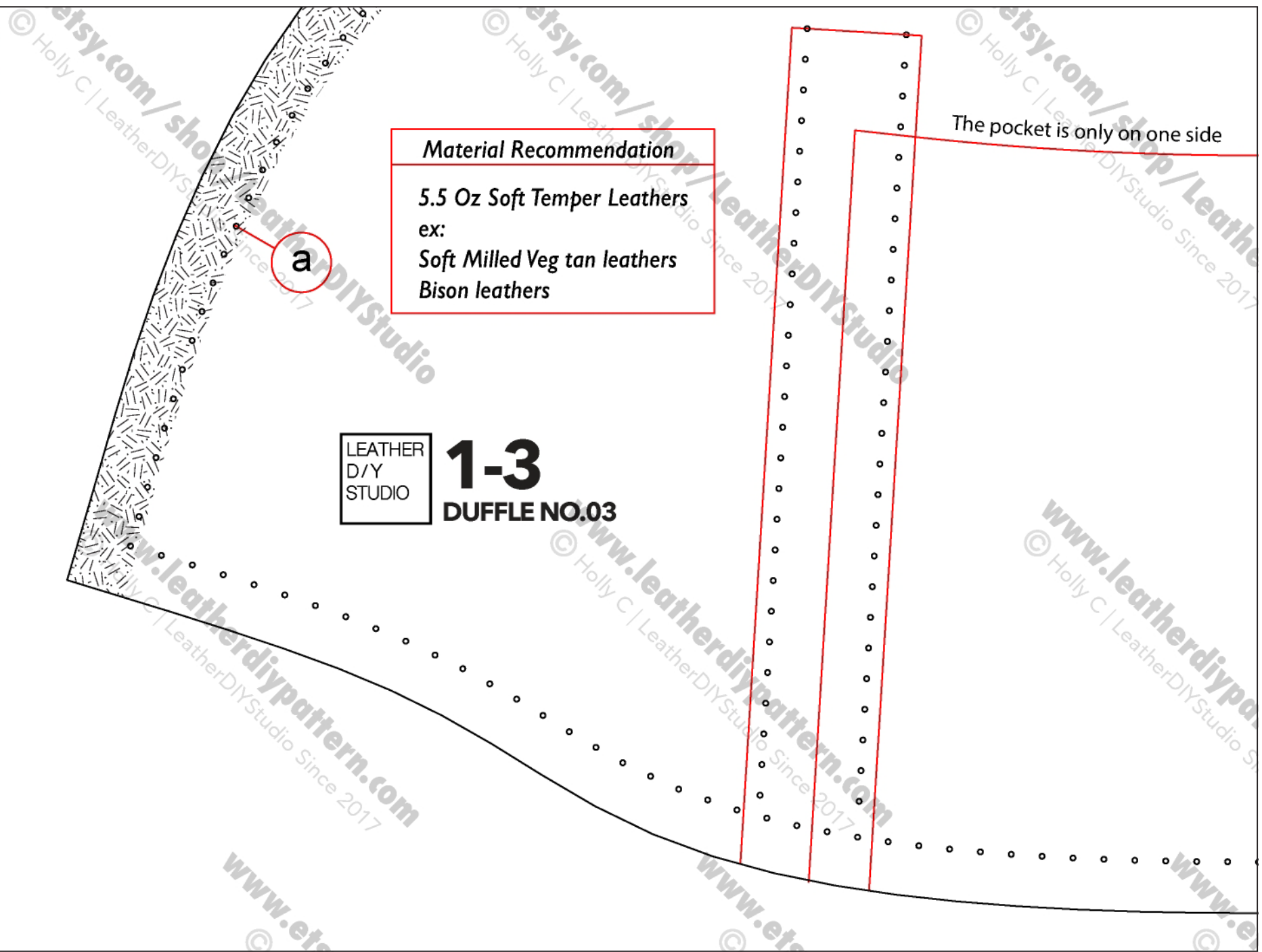
**Material Recommendation**

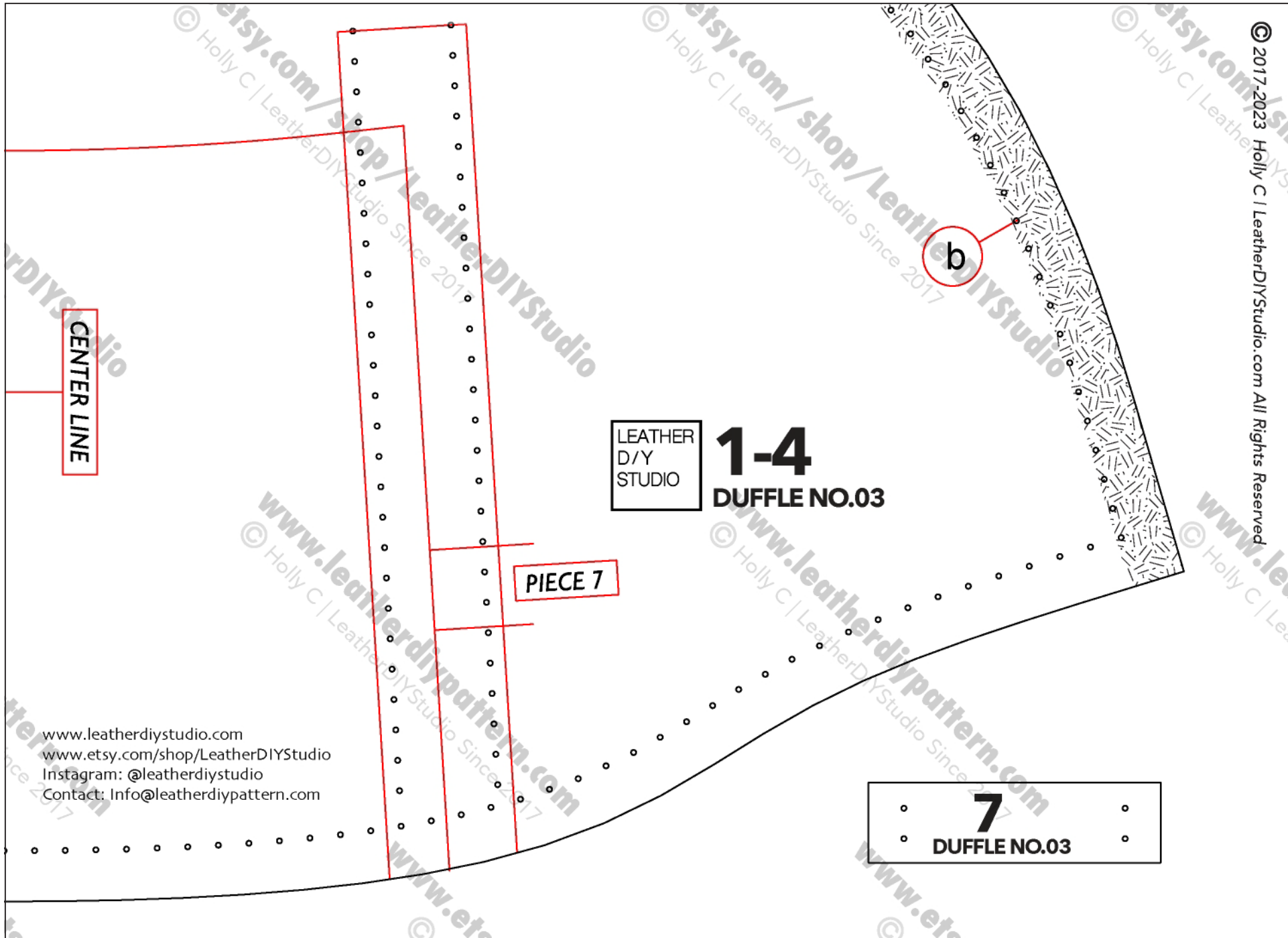
5.5 Oz Soft Temper Leathers  
 ex:  
 Soft Milled Veg tan leathers  
 Bison leathers

a

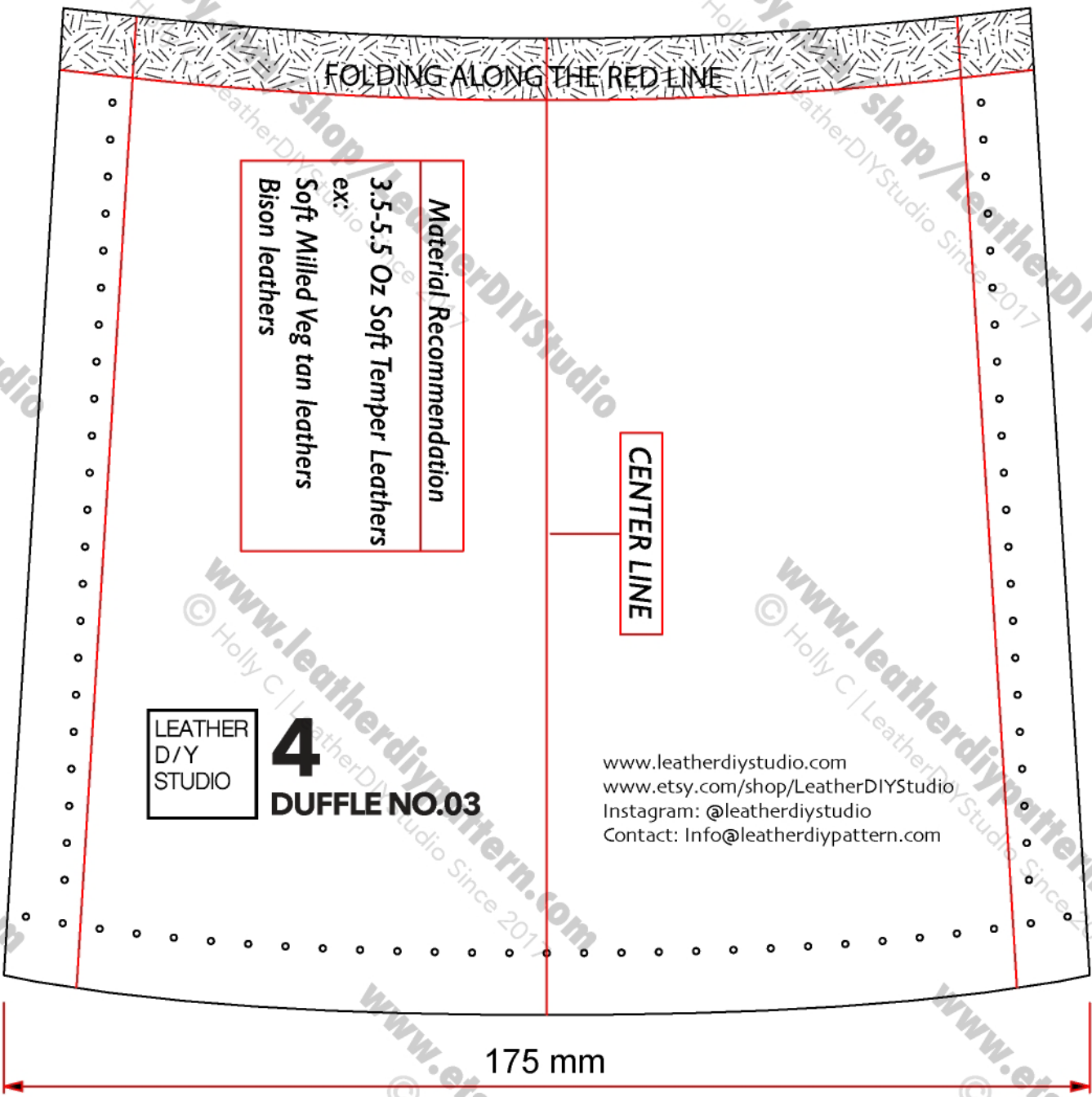
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**1-3**  
DUFFLE NO.03





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**Material Recommendation**  
 3.5-5.5 Oz Soft Temper Leathers  
 ex:  
 Soft Milled Veg tan leathers  
 Bison leathers

**CENTER LINE**

LEATHER  
 D/Y  
 STUDIO

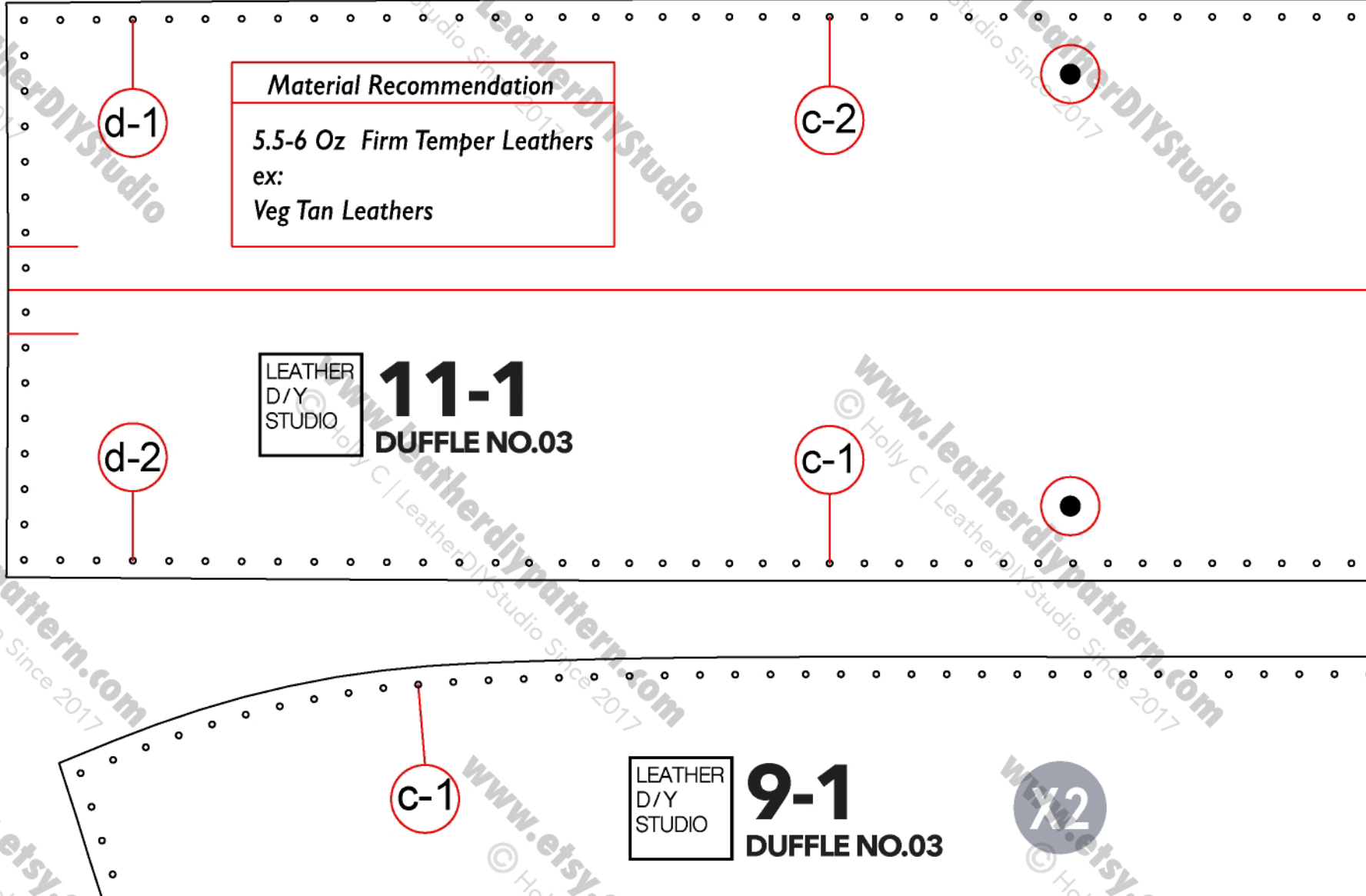
**4**  
**DUFFLE NO.03**

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175 mm

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**Material Recommendation**

5.5-6 Oz Firm Temper Leathers

ex:

Veg Tan Leathers

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D/Y  
STUDIO

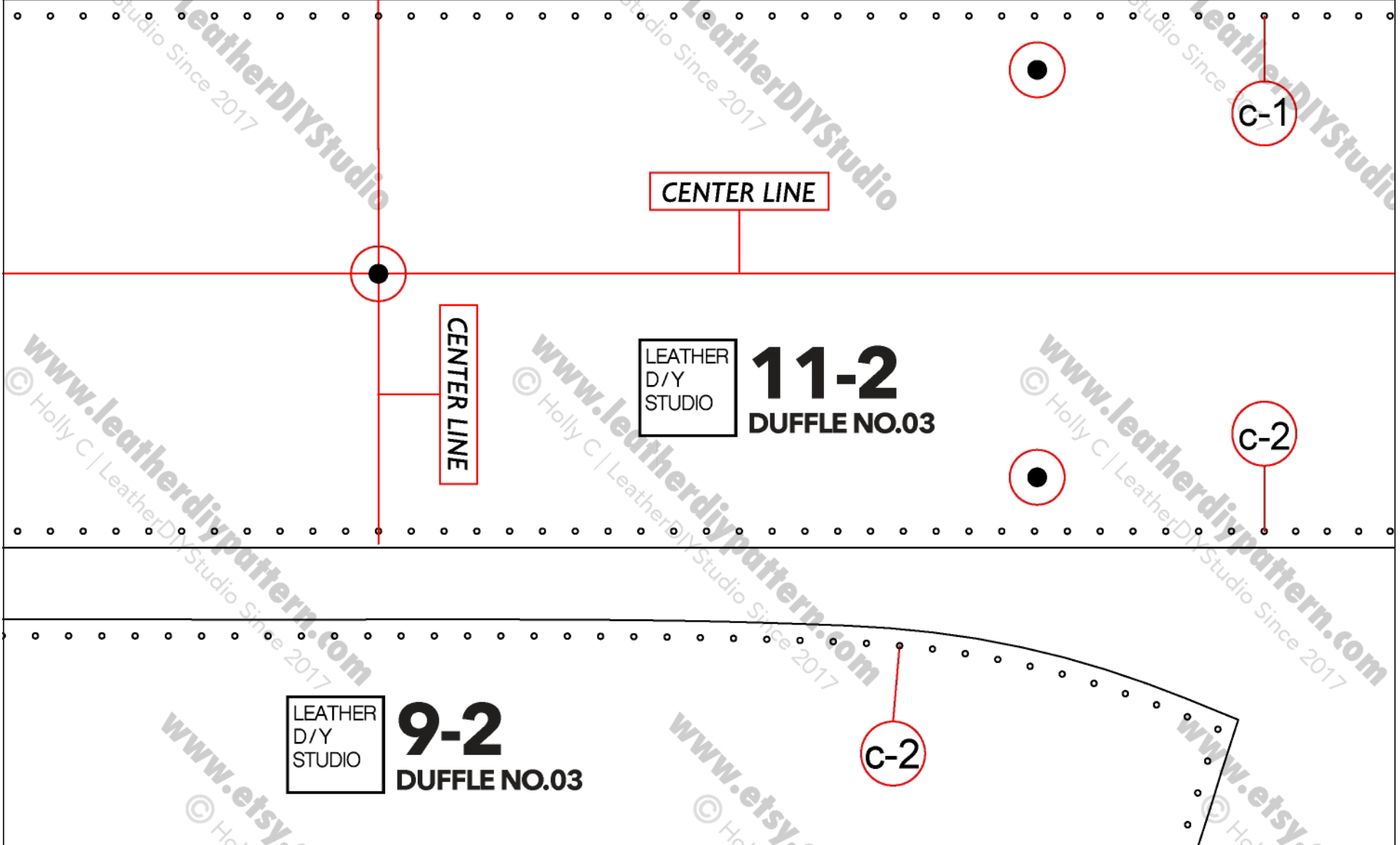
**11-1**  
**DUFFLE NO.03**

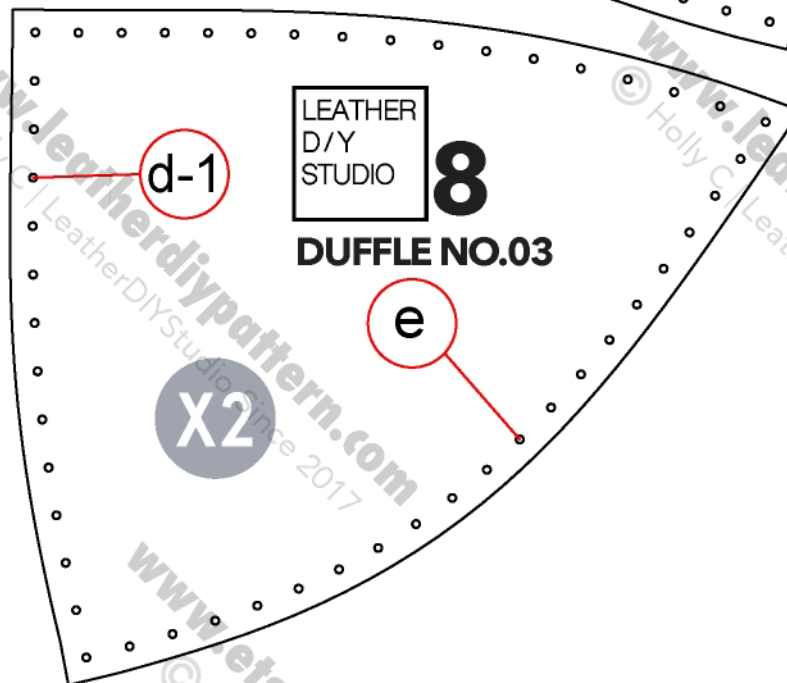
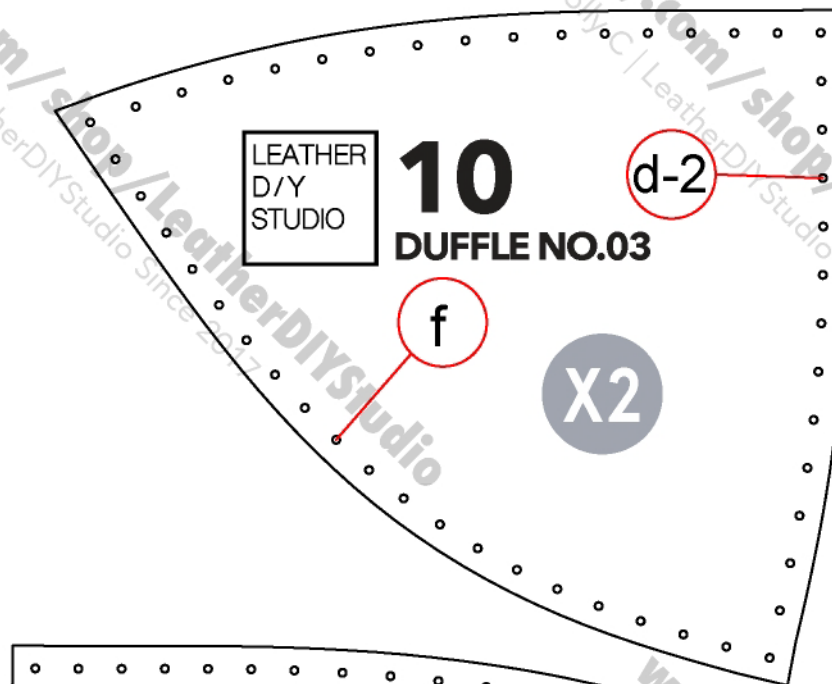
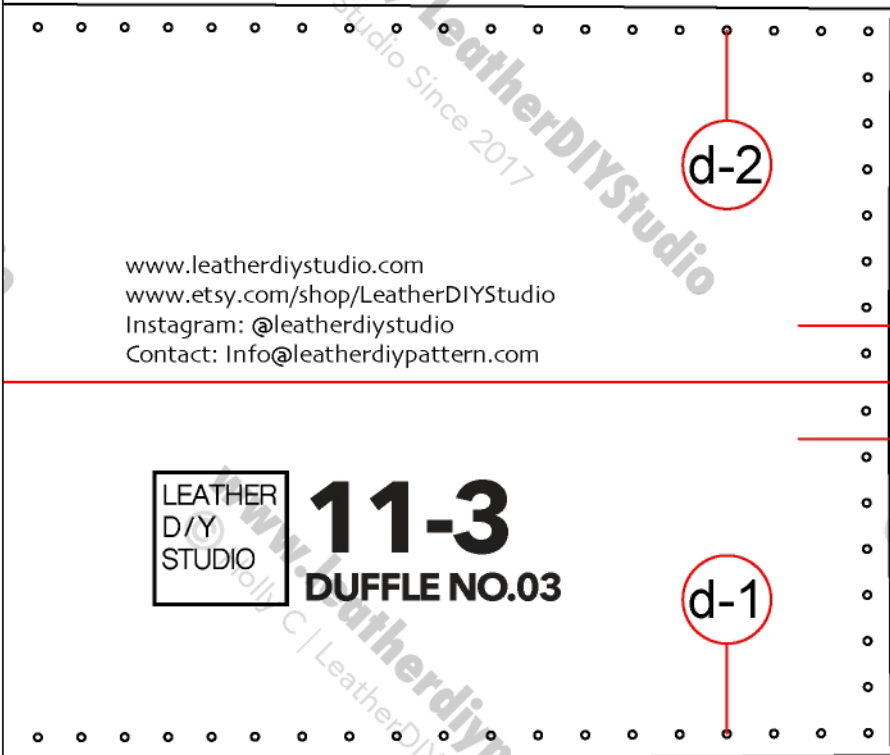
LEATHER  
D/Y  
STUDIO

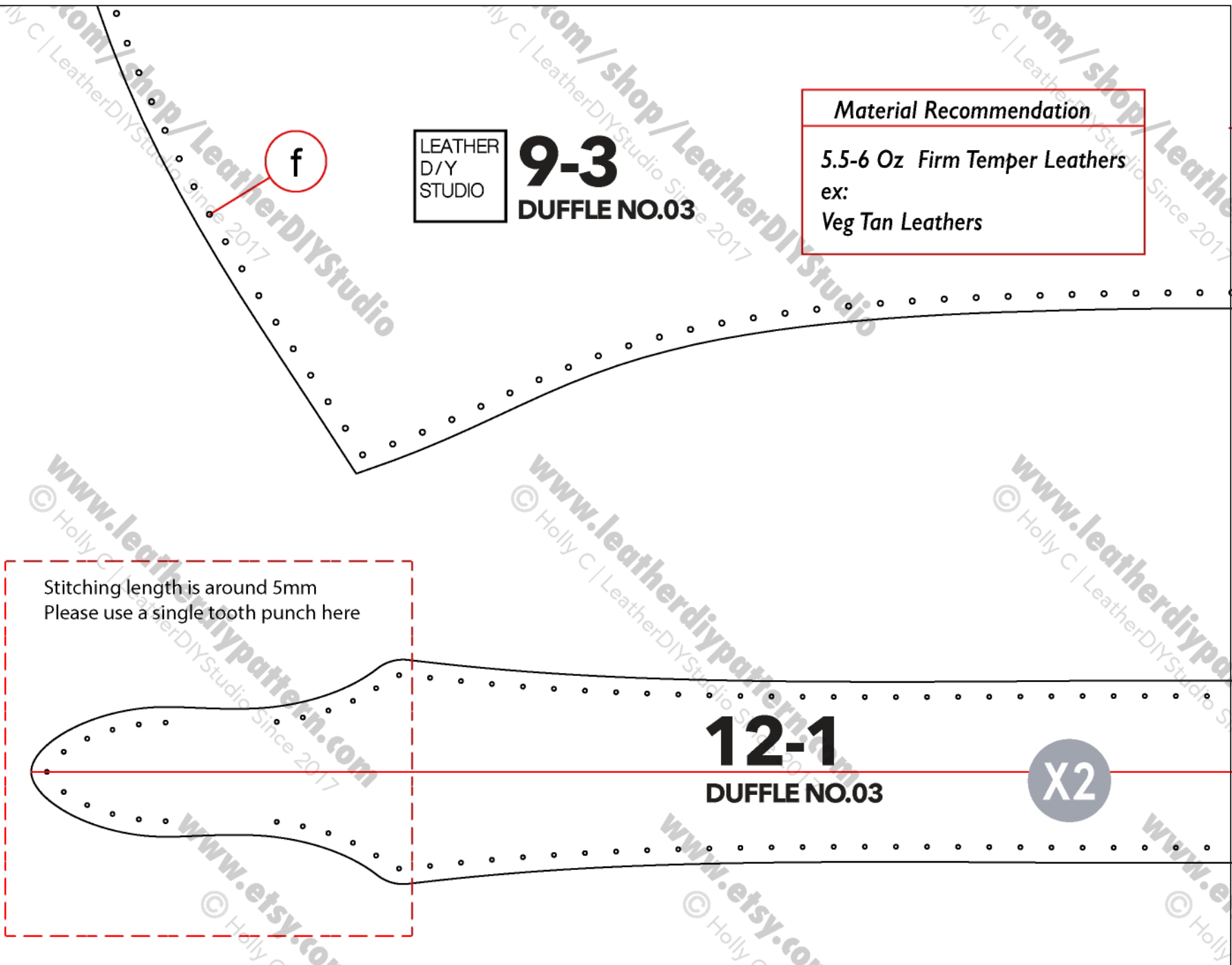
**9-1**  
**DUFFLE NO.03**

**x2**









LEATHER  
D/Y  
STUDIO

# 9-3

DUFFLE NO.03

**Material Recommendation**  
5.5-6 Oz Firm Temper Leathers  
ex:  
Veg Tan Leathers

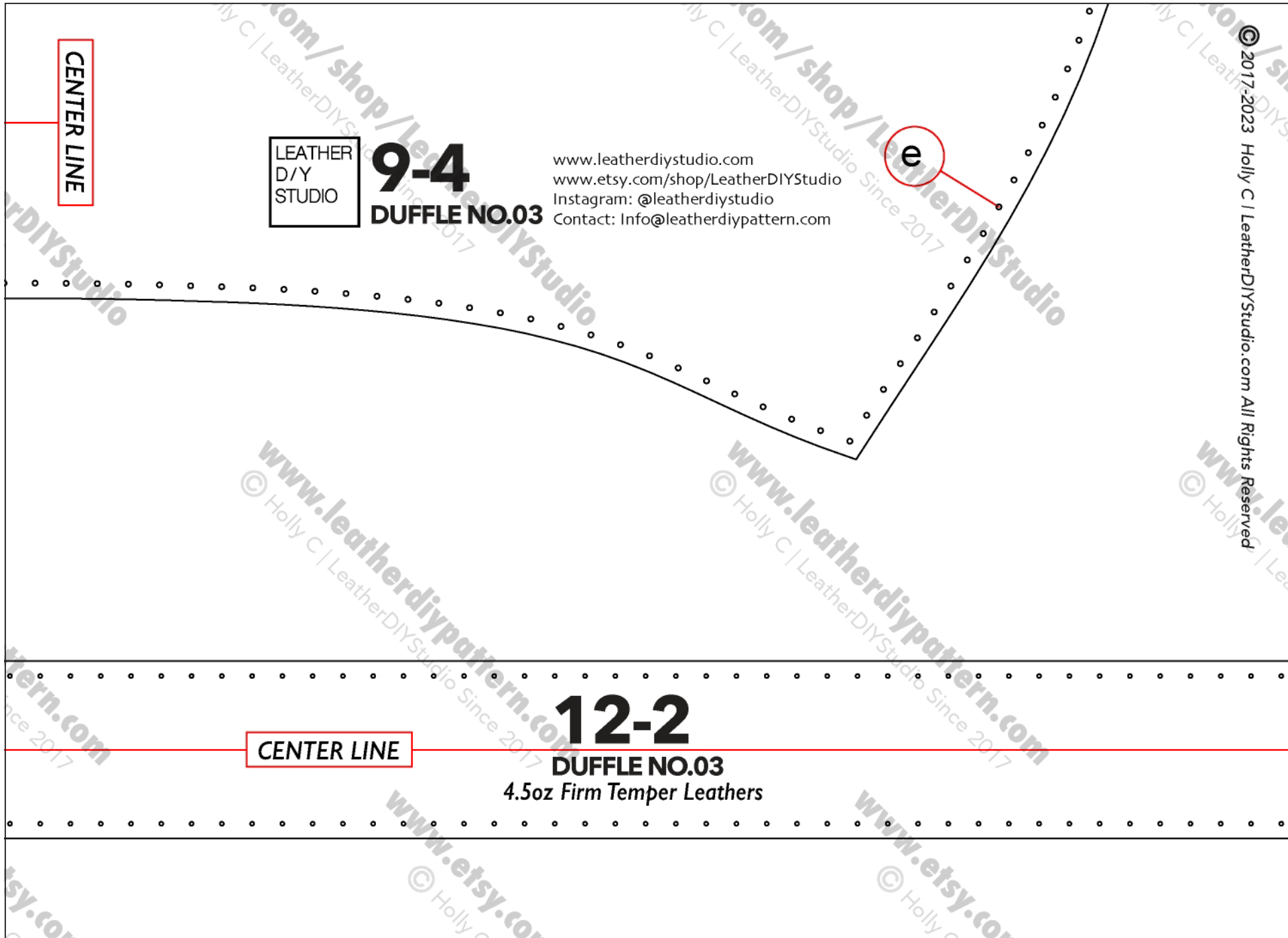
Stitching length is around 5mm  
Please use a single tooth punch here

# 12-1

DUFFLE NO.03

X2

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CENTER LINE

LEATHER  
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**9-4**  
**DUFFLE NO.03**

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e

CENTER LINE

**12-2**  
**DUFFLE NO.03**

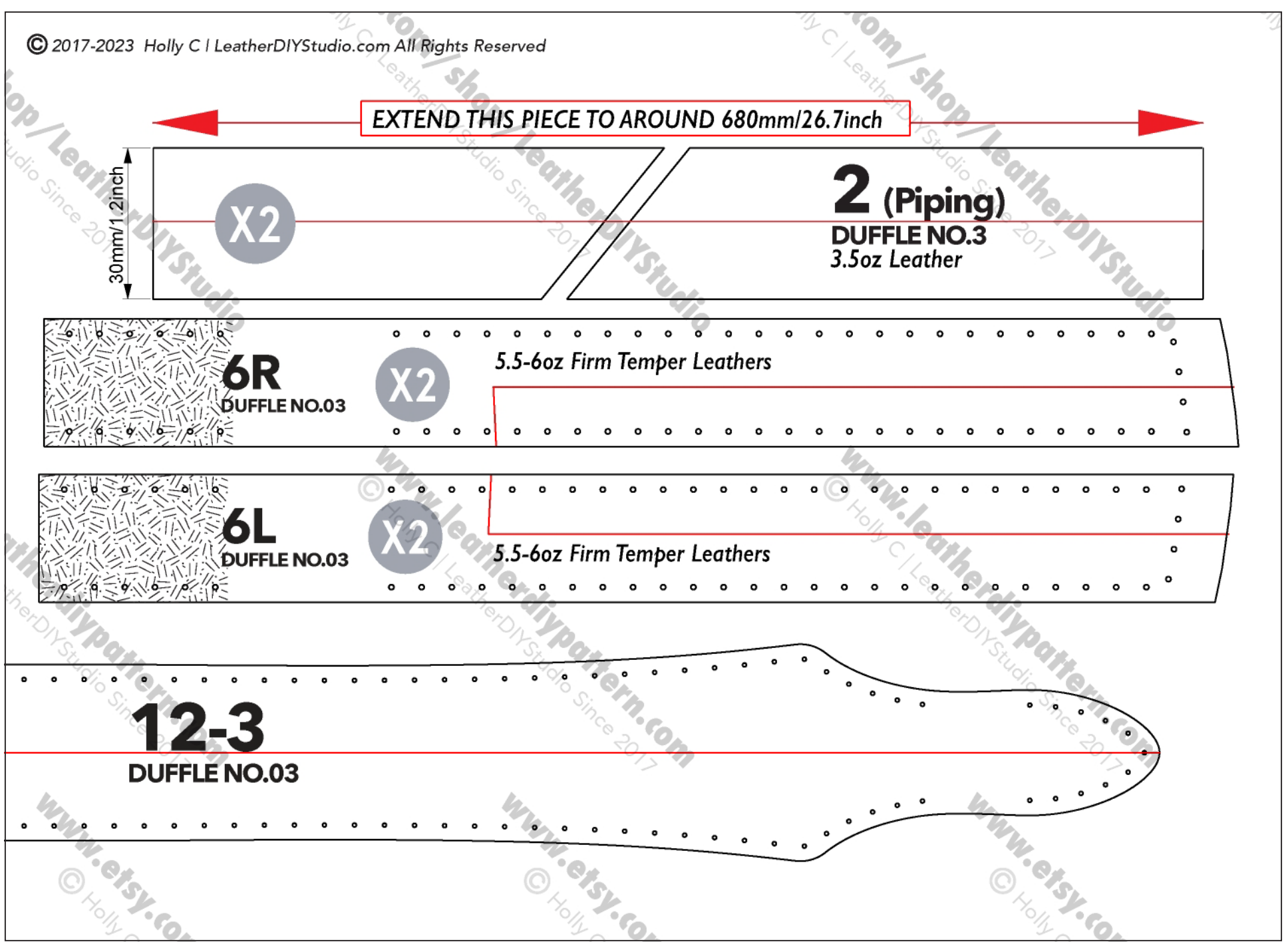
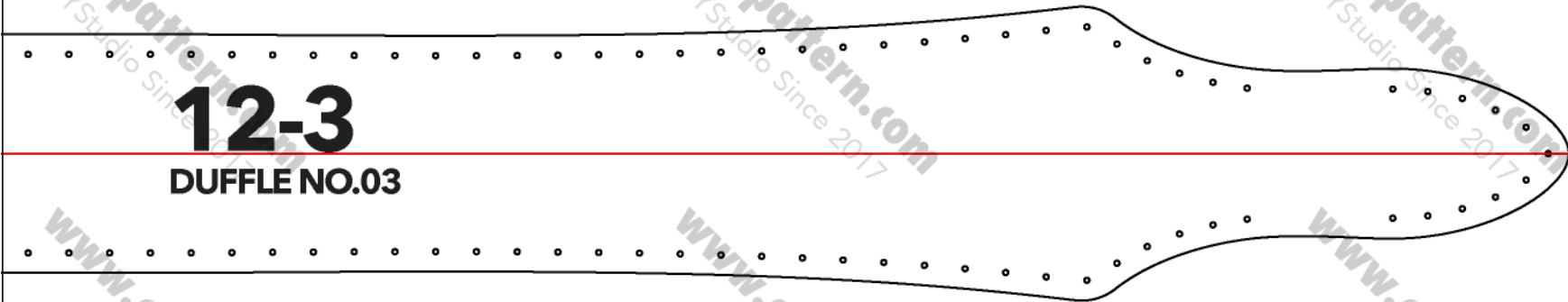
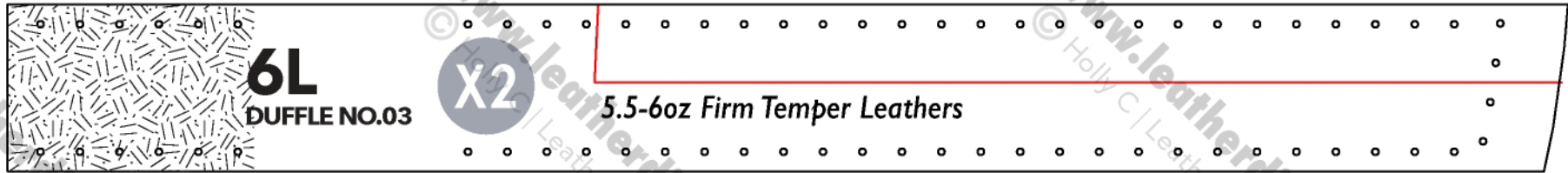
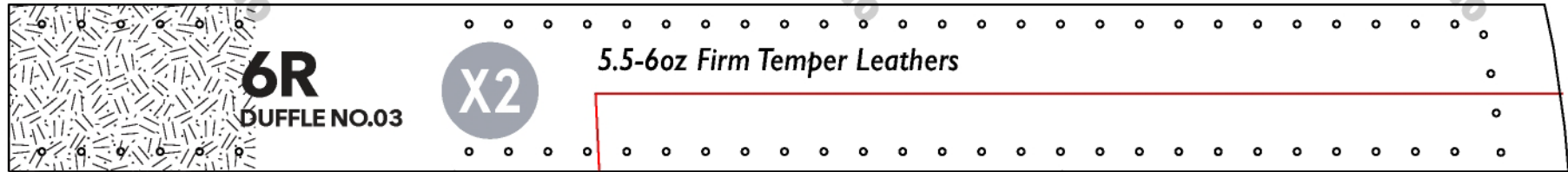
4.5oz Firm Temper Leathers

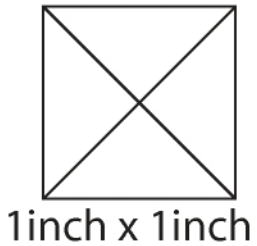
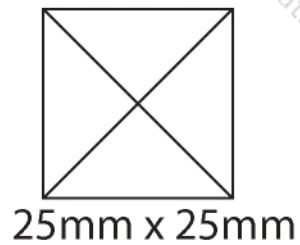
← EXTEND THIS PIECE TO AROUND 680mm/26.7inch →

30mm/1.2inch

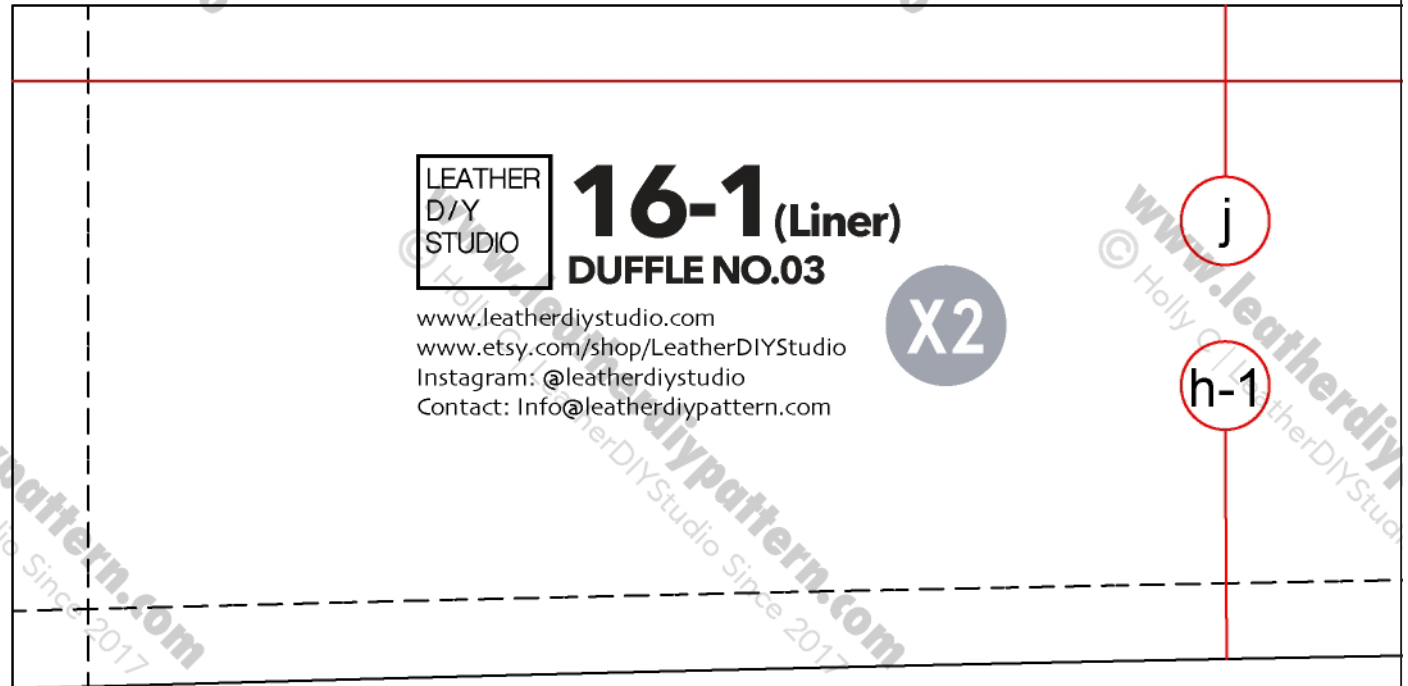
X2

**2 (Piping)**  
DUFFLE NO.3  
3.5oz Leather





Please use those boxes to check if every thing prints in correct scale



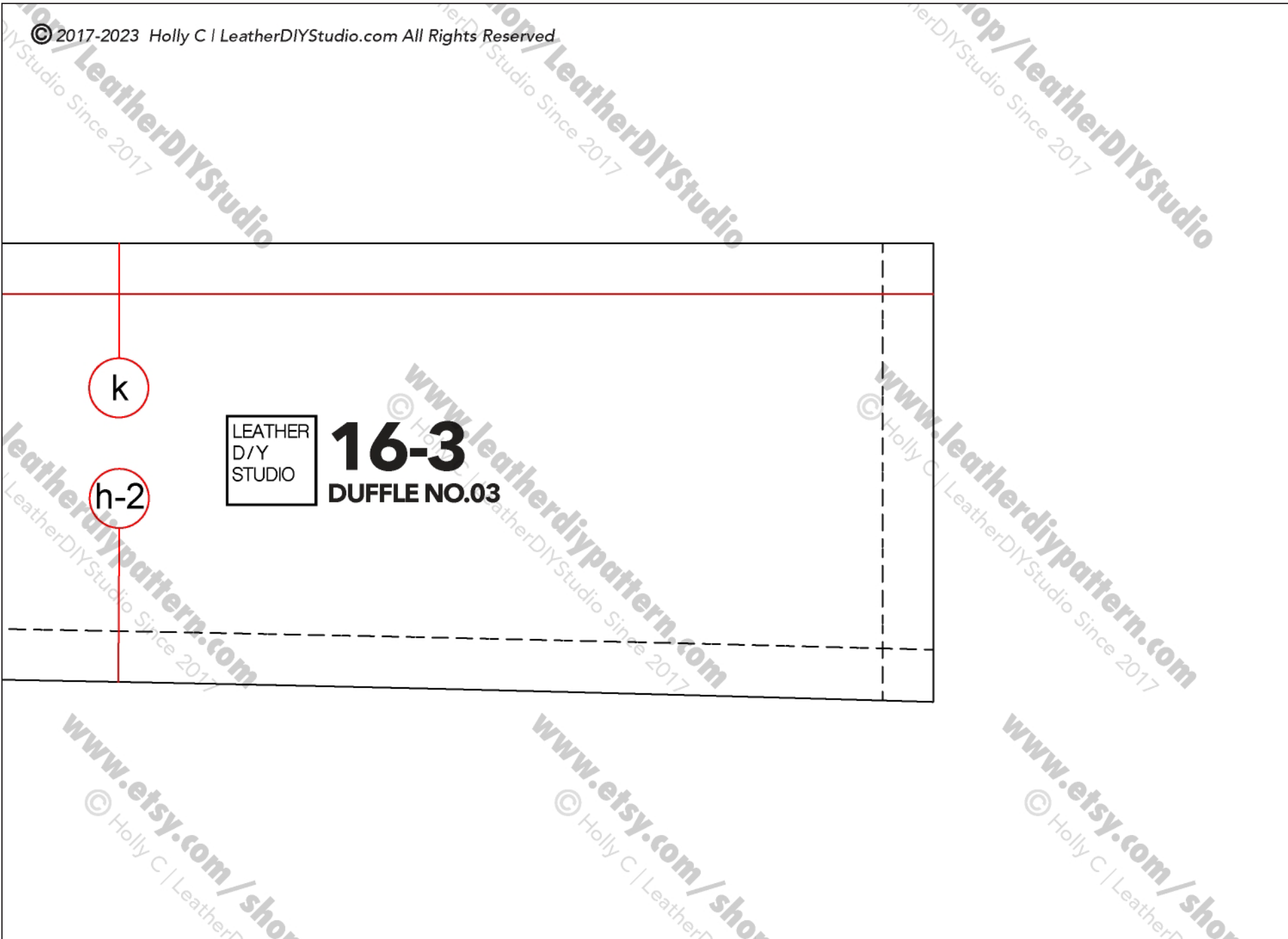
◦ **18** 3.5oz Leather ◦  
 ◦ **DUFFLE NO.03** ◦

FOLDING ALONG THE RED LINE

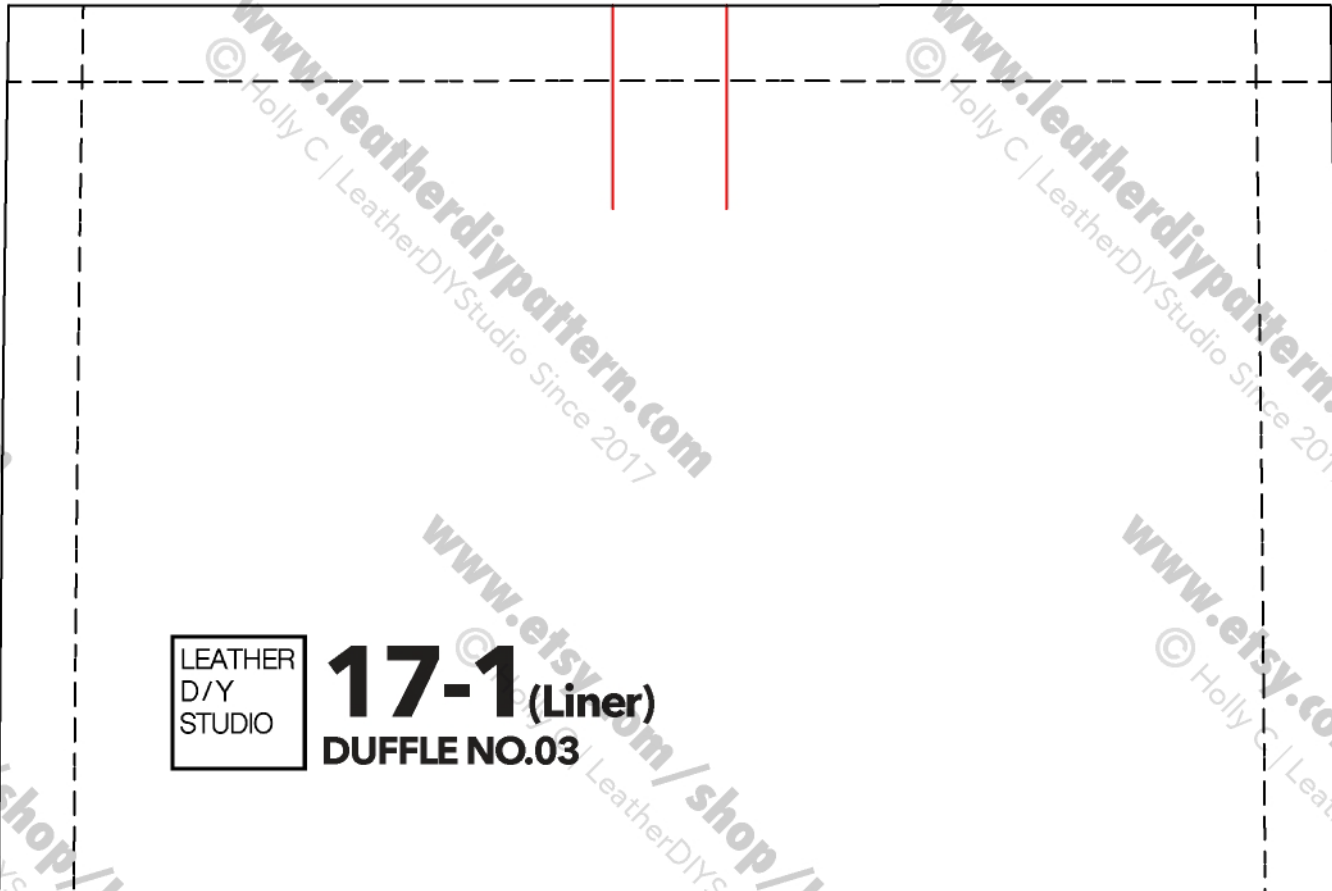
LEATHER  
D/Y  
STUDIO

**16-2**  
DUFFLE NO.03

CENTER  
LINE







LEATHER  
D/Y  
STUDIO

**17-1** (Liner)  
DUFFLE NO.03

i-1

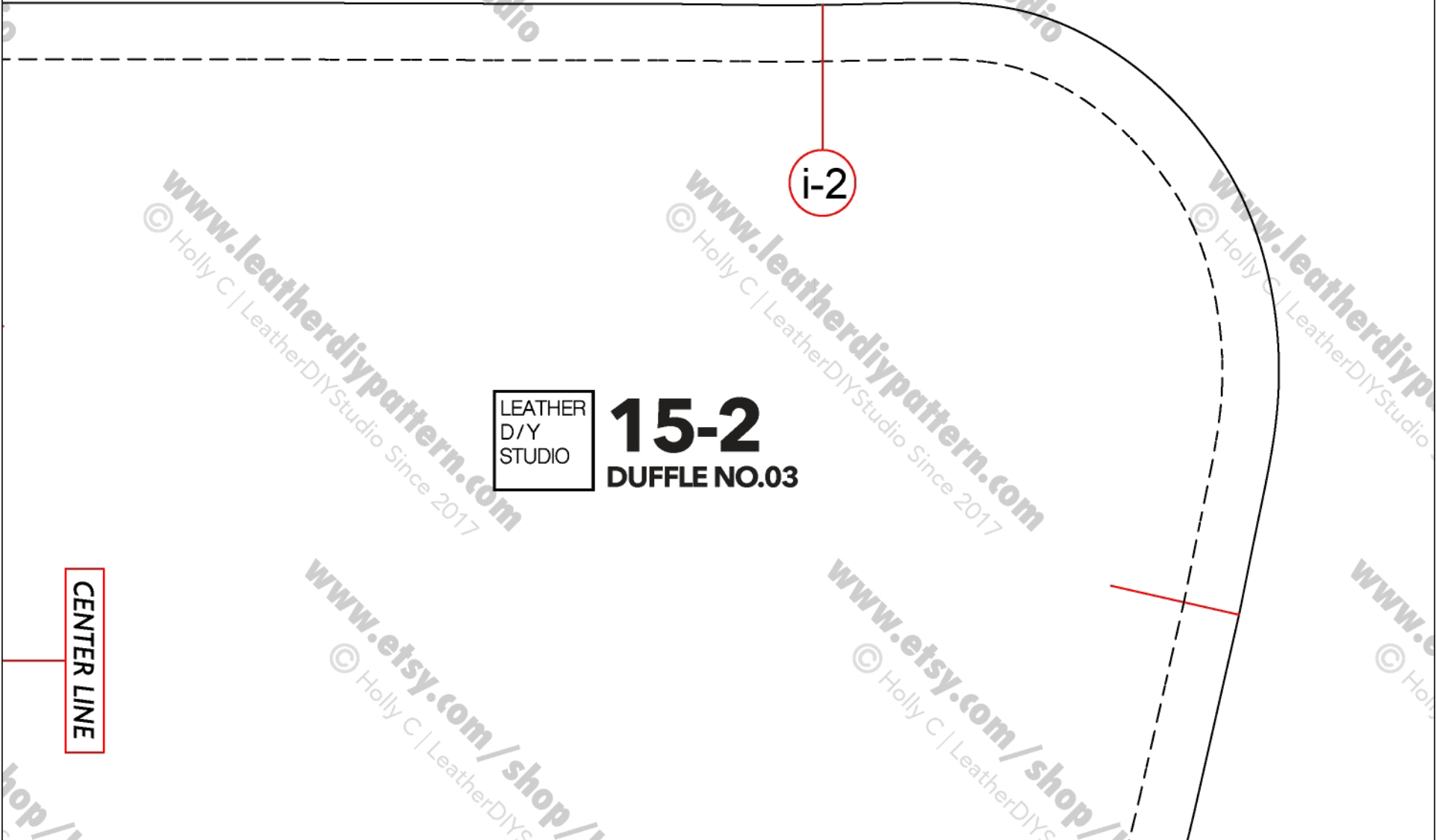
LEATHER  
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# 15-1 (Liner)

## DUFFLE NO.03

X2

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LEATHER  
D/Y  
STUDIO

**15-2**  
DUFFLE NO.03

CENTER LINE

i-2

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i-1

i-2

LEATHER  
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**17-2**  
DUFFLE NO.03

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# 15-3

DUFFLE NO.03

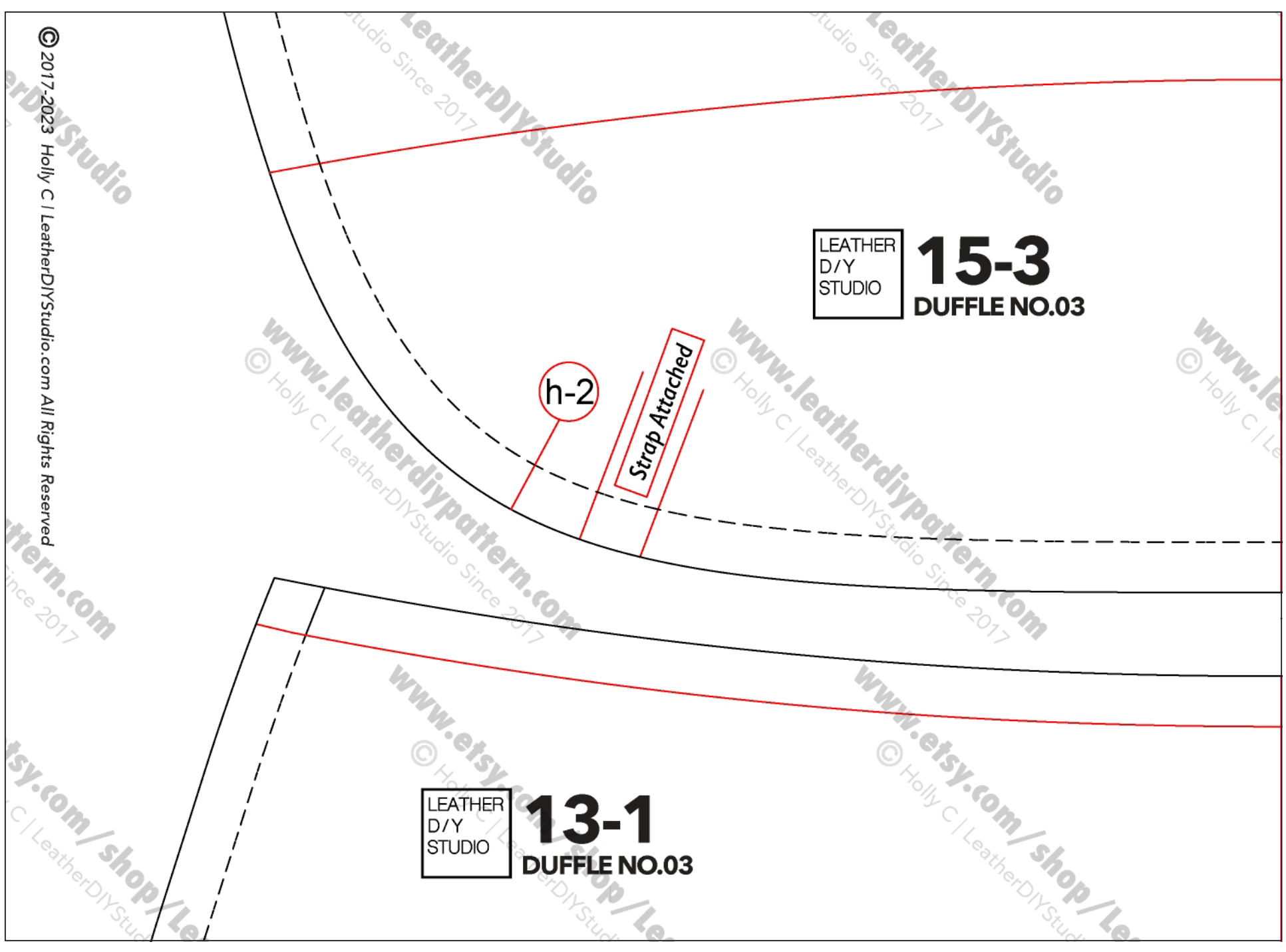
h-2

Strap Attached

LEATHER  
D/Y  
STUDIO

# 13-1

DUFFLE NO.03



LEATHER  
D/Y  
STUDIO

# 15-4

DUFFLE NO.03

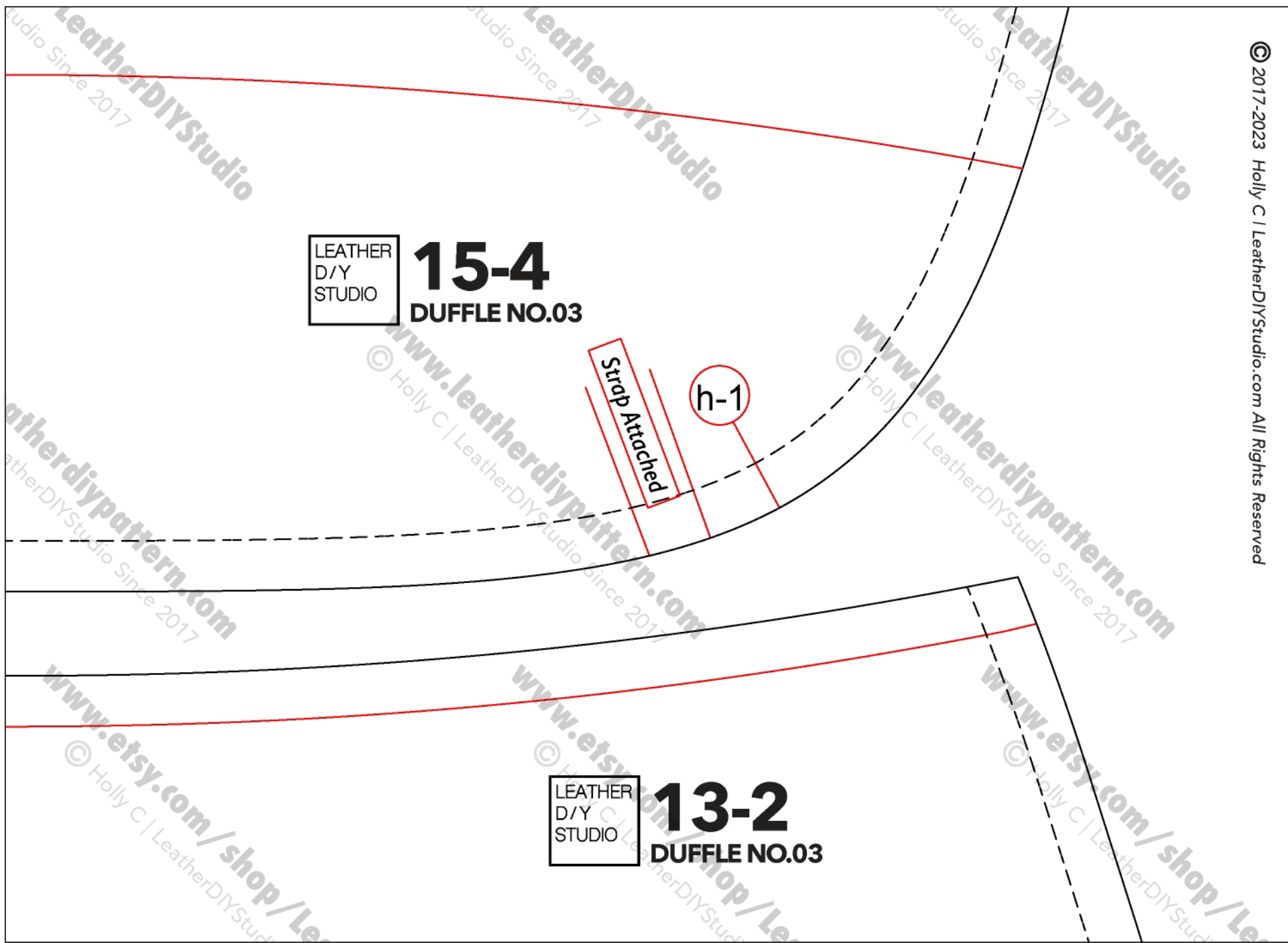
Strap Attached

h-1

LEATHER  
D/Y  
STUDIO

# 13-2

DUFFLE NO.03



LEATHER  
D/Y  
STUDIO

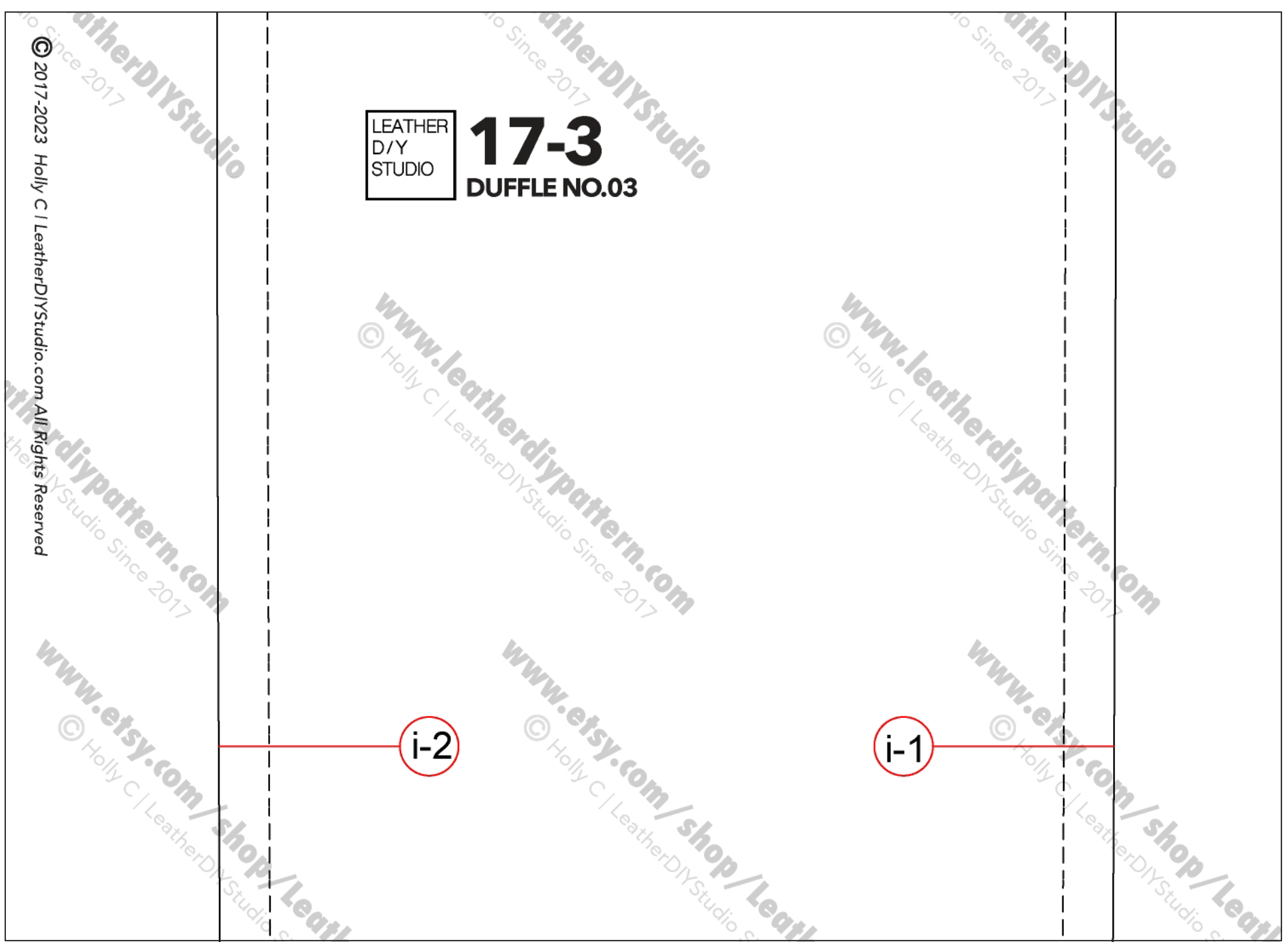
# 17-3

DUFFLE NO.03

i-2

i-1

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# 13-3

## DUFFLE NO.03

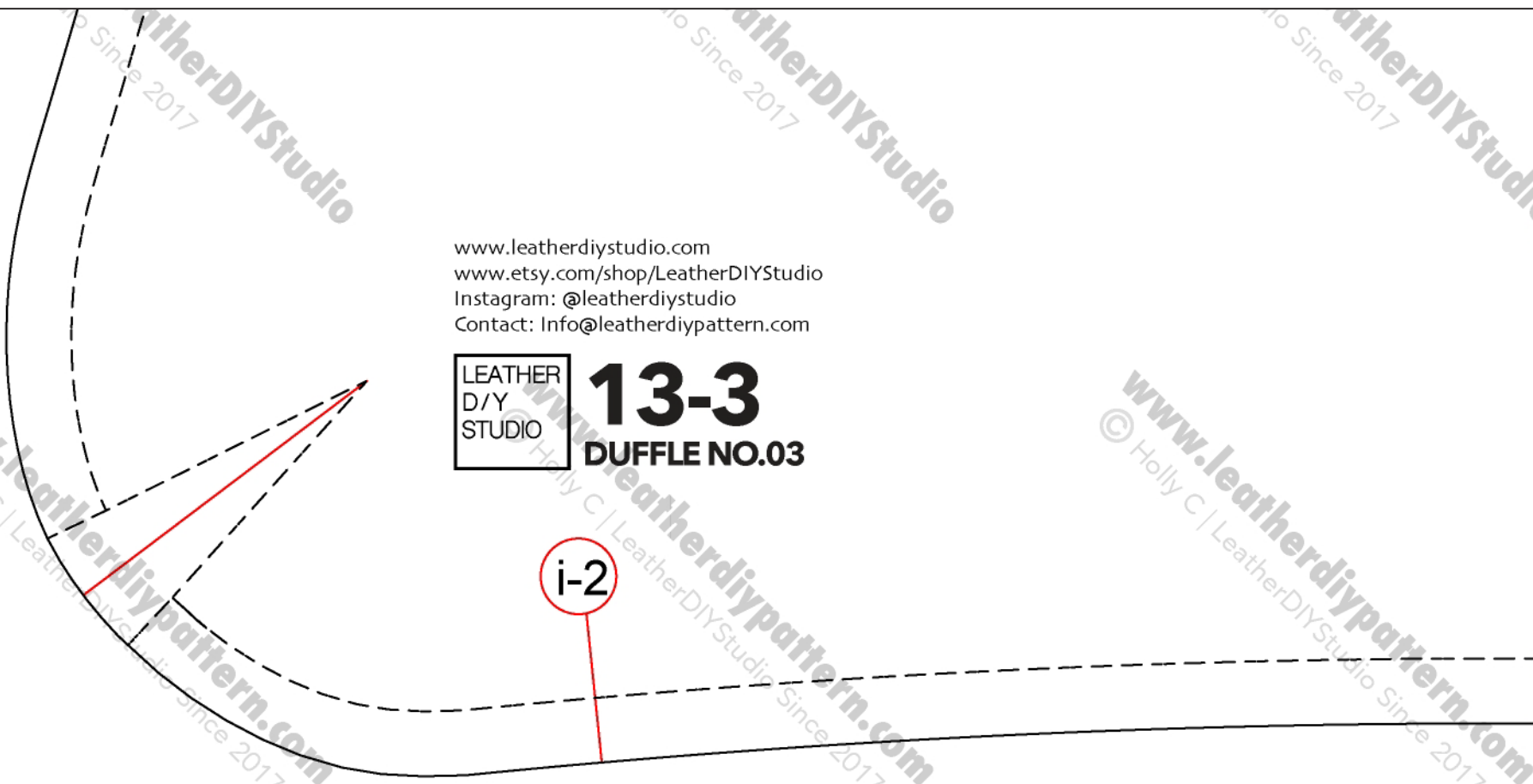
i-2

LEATHER  
D/Y  
STUDIO

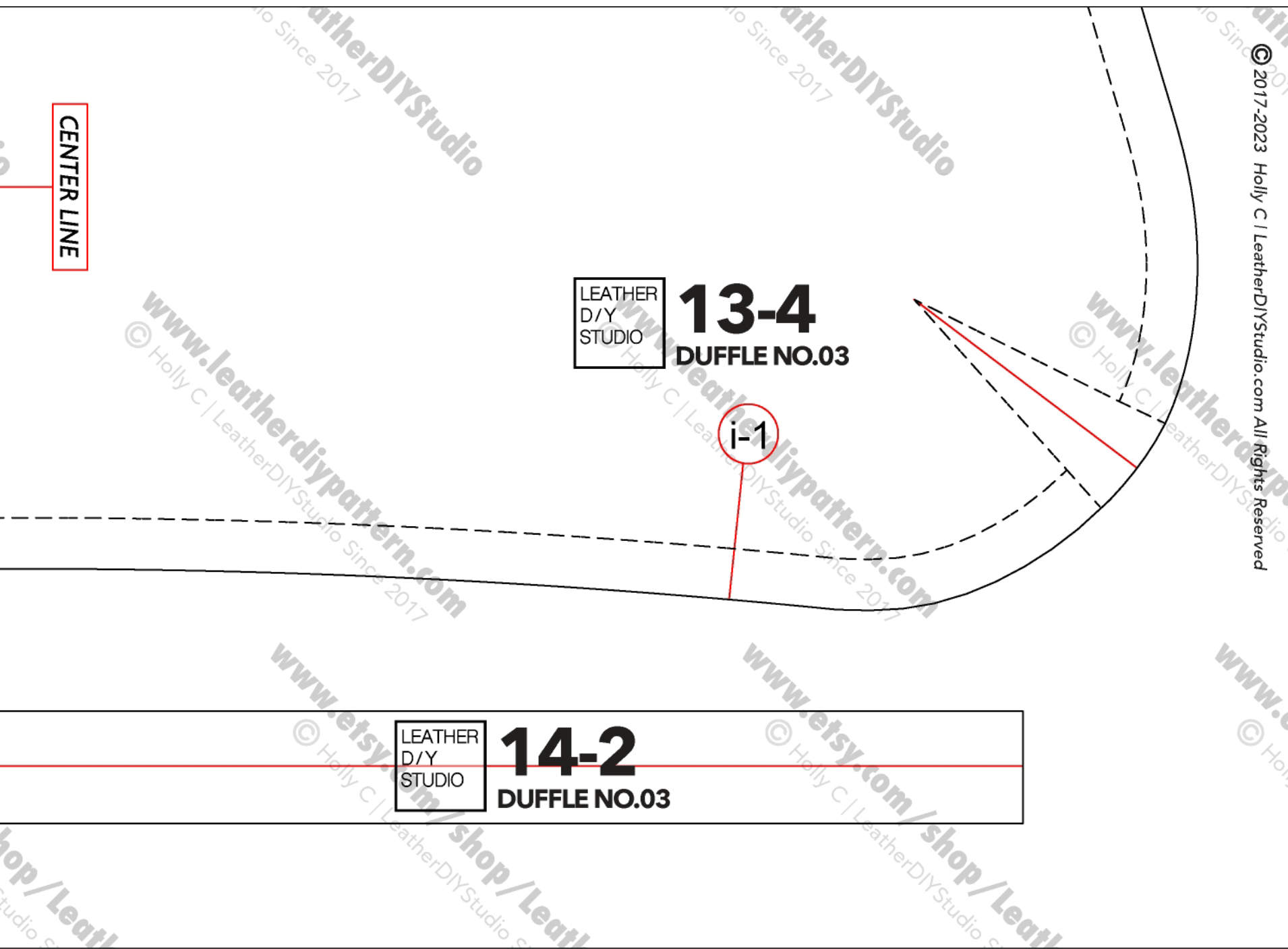
# 14-1 (Liner)

## DUFFLE NO.03

3.5oz Leather







CENTER LINE

LEATHER  
D/Y  
STUDIO

**13-4**  
DUFFLE NO.03

i-1

LEATHER  
D/Y  
STUDIO

**14-2**  
DUFFLE NO.03

LEATHER  
D/Y  
STUDIO

# 17-4

DUFFLE NO.03

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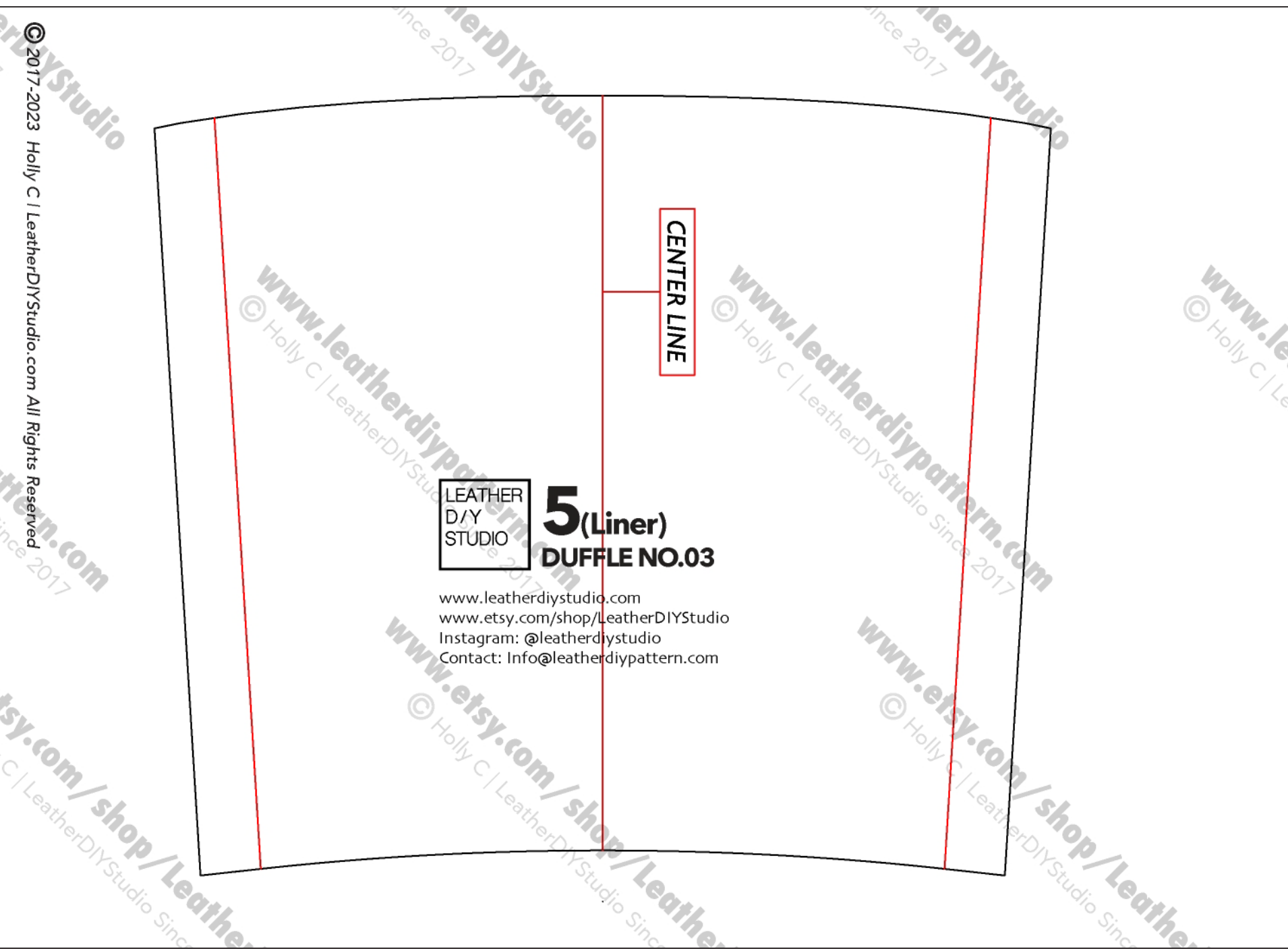
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LEATHER  
D/Y  
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# 5(Liner) DUFFLE NO.03

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# PATTERN ASSEMBLY

