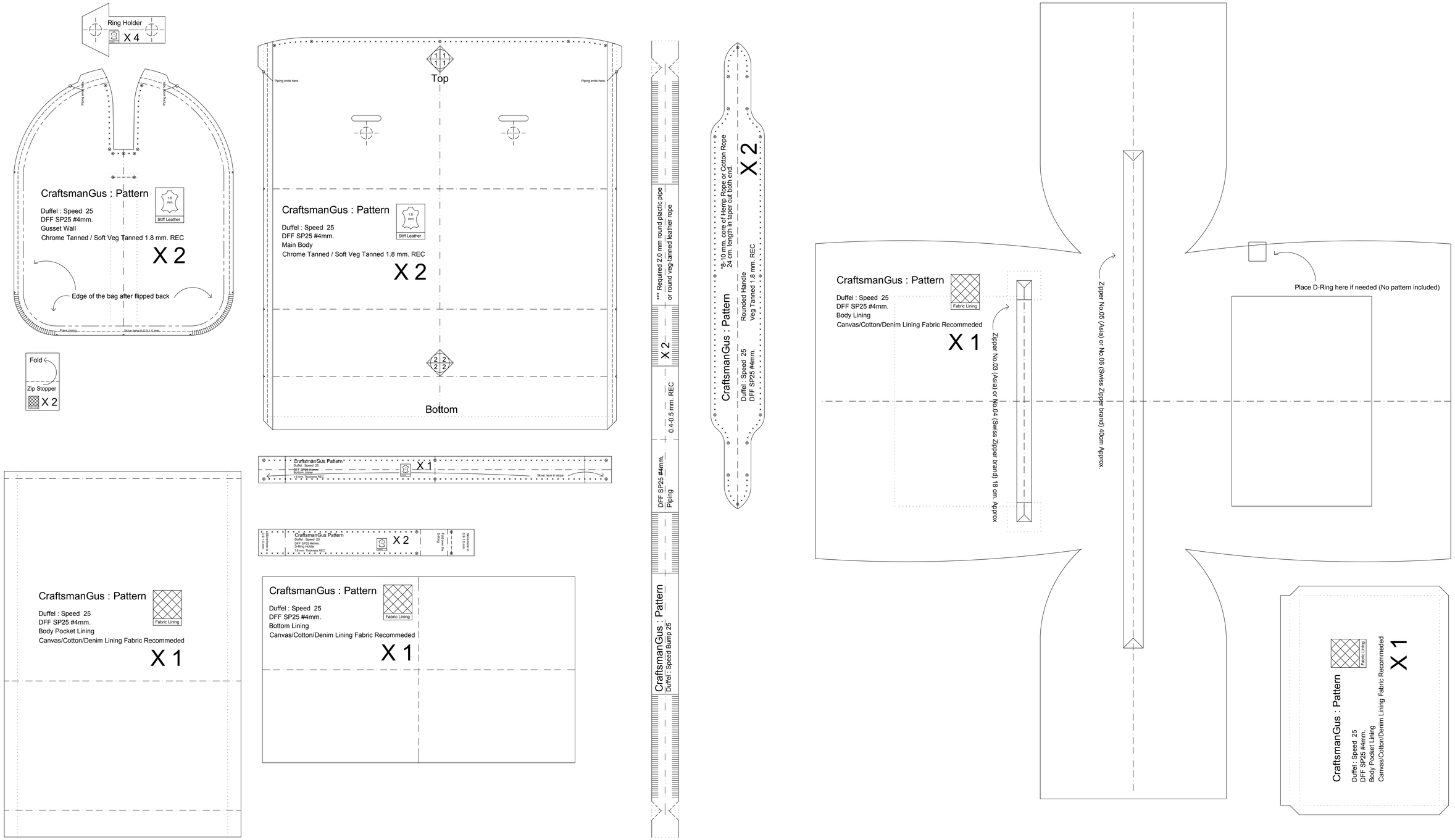
Ring Holder
X 4
Piping ends here.
Piping ends here.
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Gusset Wall
Chrome Tanned / Soft Veg Tanned 1.8 mm. REC
X 2
1.8 mm.
Stiff Leather
Edge of the bag after flipped back
Place piping
Skive here to 0.5-1.0 mm.
Fold
Zip Stopper
X 2
Top
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Main Body
Chrome Tanned / Soft Veg Tanned 1.8 mm. REC
X 2
1.8 mm.
Stiff Leather
Bottom
*** Required 2.0 mm round plactic pipe
or round veg-tanned leather rope
X 2
0.4-0.5 mm. REC
DFF SP25 #4mm.
Piping
CraftsmanGus : Pattern
Duffel : Speed Bump 25
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Bottom Joiner
1.8 mm. Thickness REC
X 1
Skive here to 0.5-1.0 mm.
CraftsmanGus Pattern
Duffel : Speed 25
DFF SP25 #4mm.
D-Ring Holder
1.8 mm. Thickness REC
X 2
Skive here to 0.5-1.0 mm.
Fold over the Piping
Skive here to 0.5-1.0 mm.
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Rounded Handle
Veg Tanned 1.8 mm. REC
*3-10 mm. core of Hemp Rope or Cotton Rope
24 cm. length in taper cut both end.
X 2
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Body Lining
Canvas/Cotton/Denim Lining Fabric Recommeded
X 1
Fabric Lining
Zipper No.03 (Asia) or No.04 (Swiss Zipper brand) 18 cm. Approx
Zipper No.05 (Asia) or No.06 (Swiss Zipper brand) 40cm Approx.
Place D-Ring here if needed (No pattern included)
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Body Pocket Lining
Canvas/Cotton/Denim Lining Fabric Recommeded
X 1
Fabric Lining
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Bottom Lining
Canvas/Cotton/Denim Lining Fabric Recommeded
X 1
Fabric Lining
CraftsmanGus : Pattern
Duffel : Speed 25
DFF SP25 #4mm.
Body Pocket Lining
Canvas/Cotton/Denim Lining Fabric Recommeded
X 1
Fabric Lining